

Machinetalk Tutorial

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what we can do here

- understand what is broken
- overview of the replacement stack
- discuss key parts
- assemble into examples
- lay groundwork for ,remote UI‘ talk

why break it - it sort of works, right?

- HAL: great, but zero provisions for remote ops
- the EMC distributed architecture was let rot away
- NML: [click here for full list of NML misfeatures](#)
- verdict: beyond repair - NML/RCS stack, EMC_STATUS has to go.
- this is a repair job, once per decade

NML bug list

- serialisation: unsuited for RT usage (C++ objects - transcoding required at RT boundary, so uninterpreted end2end message contents not possible; see also various warts and workarounds for error messages out of RT)
- arbitrary limits: 'buffer size' (nowadays 16k or so, config time)
- manual serialisation - defining a new message is absurdly complex and error prone
- no way to support optional or repeated fields in a message, and hence detect presence/repeat count on receiving end
- no way to support arbitrary length fields in a message
- no support for NULL values (i.e. not 'zero', but 'non-existent')
- no introspection support *)
- no versioning support/message extensions where old code at least understands the base part
- all manual language bindings - no complete EMC NML bindings available even today for say Python because the effort is absurd
- IDL support vanished in the mists of history
- transport: rather fuzzy and low level semantics - the 'M' in 'NML' stands for 'message' which is usually understood to be a record which is subject to queued transactional interaction, but what the model really is is a named shared memory buffer (except for the error message queue), with all sorts of funny effects if writers dont behave
- no transport abstraction to interact with RT (besides serialisation limitations mentioned above)
- no abstraction to support message-based interaction between RT components
- no support for common interaction patterns like remote procedure call or publish/subscribe **)
- no routing support in presence of multiple consumers/multiple producers
- no clear concept of how to indicate 'message consumed' - see assorted problems with serial_number
- consumption semantics: no way to publish a message to more than one subscriber - first consumer wins, others dont see the message
- network capability: decayed to the state that we dont seem to know if it actually works anymore
- unmaintained and unused outside linuxCNC
- code base readability: no polite comment I could think of
- low level of abstraction - using code repeats long wads of incantations, for instance buffer attach at startup
- polling is the only way to detect progress - no blocking waits, no callbacks, no reactor pattern
- no integration in event loops like gevent, qt, libev, poll(2), eventfd etc, making integration into UI's yet another polling exercise
- abysmal performance due to fixed polling cycles and associated overhead shortening the same if more punch is needed - see for instance the 'emctaskeager' variable in task for a related hackaround
- no support for encryption and authentication
- no support for peer autodiscovery
- nml config, linuxcncserver - not sure what value this adds, other stacks work perfectly fine without any of these

what we leave behind: the one-page intro to RCS and NML

- RCS (transport): named, fixed size shared memory buffers: „command“, „status“, „error“
- ops: atomic read(), write(), peek()
- NML (content encoding): really just C POD structs disguised as C++
- cost: unmaintained 36KLOC C++

machinekit vision

(mah edition):

- a portable, distributed realtime toolkit supporting arbitrary UI's - beyond gtk2+Tk
- a great CNC application on top
- ,UBC' covered ,portable realtime'
- machinetalk covers ,portable distributed' + ,support arbitrary UI technologies'

requirements

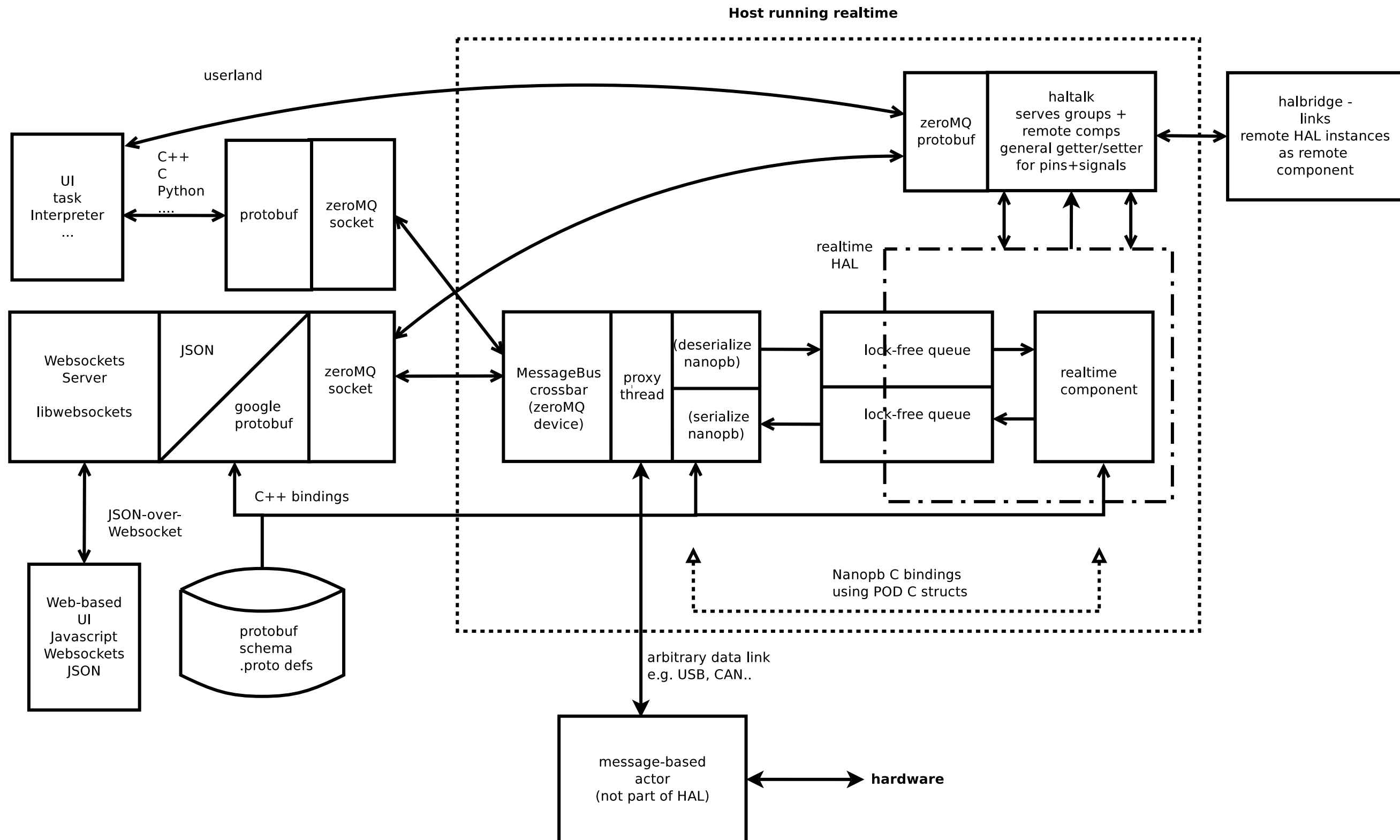
- language support: minimum C,C++, Python
- fitness for RT
- no proxies, „translators“ etc - end2end
- no arbitrary limitations; architecture independent
- blocking/non-blocking messaging support
- support any startup/restart order
- idempotent connect/reconnect
- no brokers (like RabbitMQ, AMPQ..)
- interface description language
- introspection, versioning support
- minimum configuration - autodiscovery
- must be „web-friendly“ (JSON/Websockets)

concern	addressed by
service discovery + identification	zeroconf, URIs
talking to Web UI's	websockets/JSON
message content	protobuf
getting from A to B	zeroMQ
RT scalar I/O	group + rcomp service
RT command/response I/O	<i>messagebus service, ringbuffer API</i>
configuration state	<i>config service</i>

the machinetalk „service“

- addresses a concern:
 - report/set HAL objects, send motion commands, tap into logging stream..
 - I..n using entities
- URI, interaction pattern, message scheme
- name - unit of announcement
- *where authentication + credentials happen*

Machinetalk architecture



the set of spares:

- HAL API extensions: ringbuffer, groups, remote components
- message encoding - protobuf
- transport - zeroMQ
- (discovery - zeroconf)

ringbuffers (aka FIFOs/queues)

- shared memory, read/write sides
- nonblocking ops only, multicore-safe
- zero-copy & copying API calls: test data available/space, read, write
- byte stream
- record oriented: preserves boundaries
- multiframe - list of record/flag tuples
- src/rtaapi/ring.h - static inlines; no OS support required
- 140-300nS/ringop
- usage: standalone - unnamed

HAL named ringbuffers

- outside components - halcmd support
- user/RT; user/user; RT/RT
- API (C, C/RT, Python):
- attach to a named ring
- create a ring of size, attributes
- inspect type etc
- record_availble(), read()
- space_available(), write()

record ops, reader, userland:

```
import time
from machinekit import hal

name = "ring1"
ringsize = 16384
polltime = 0.1

if name in hal.rings():
    r = hal.Ring(name)
else:
    r = hal.Ring(name, size=ringsize)

while True:
    record = r.read()
    if record is None:
        time.sleep(polltime)
    else:
        print "got: ", record.tobytes()
        r.shift() # consume
```

record ops, writer, userland:

```
import sys
from machinekit import hal

name = "ring1"
ringsize = 16384
polltime = 0.1

try:
    # to attach if no size given
    r = hal.Ring(name)
except RuntimeError,e:
    # else create
    r = hal.Ring(name, size=ringsize)

count = 10
for n in range(count):
    try:
        r.write("record %d" % n)
    except RuntimeError,e:
        print e
```

halcmd ring support:

halcmd: **show ring**

Rings:

Name	Size	Type	Rdr	Wrt	Ref	Flags
ring1	16384	record	0/0	0/0	1	recmax:16368

halcmd: **newring foo 4096 stream**

halcmd: **show ring**

Rings:

Name	Size	Type	Rdr	Wrt	Ref	Flags
foo	4096	stream	0/0	0/0	0	free:4095
ring1	16384	record	0/0	0/0	1	recmax:16368

HAL signal groups

- group a set of signals into a named unit of change detection and status reporting
- example: DRO: track current X,Y,Z -> ,position‘
- scaling - scan once, use many

```
# 1. signals as taken from configs/common/core_stepper.hal:  
net Xpos-fb stepgen.0.position-fb => axis.0.motor-pos-fb  
net Ypos-fb stepgen.1.position-fb => axis.1.motor-pos-fb  
net Zpos-fb stepgen.2.position-fb => axis.2.motor-pos-fb
```

```
# 2. declare a HAL group 'position', scan every 100mS  
newg position 100  
newm position Xpos-fb  
newm position Ypos-fb  
newm position Zpos-fb
```

```
# 3. make haltalk report this group:  
loadusr haltalk --groups position # <... other groups to report>
```

remote HAL components

- component with name, pins but NO local thread function
- „stands in“ for remote entity - like a UI
- decouple pin definition, thread function code (remote) - remember POSTGUI_HALFILE?
- HAL support for declaring and serving
- pin change detection and reporting
- usually served by haltalk

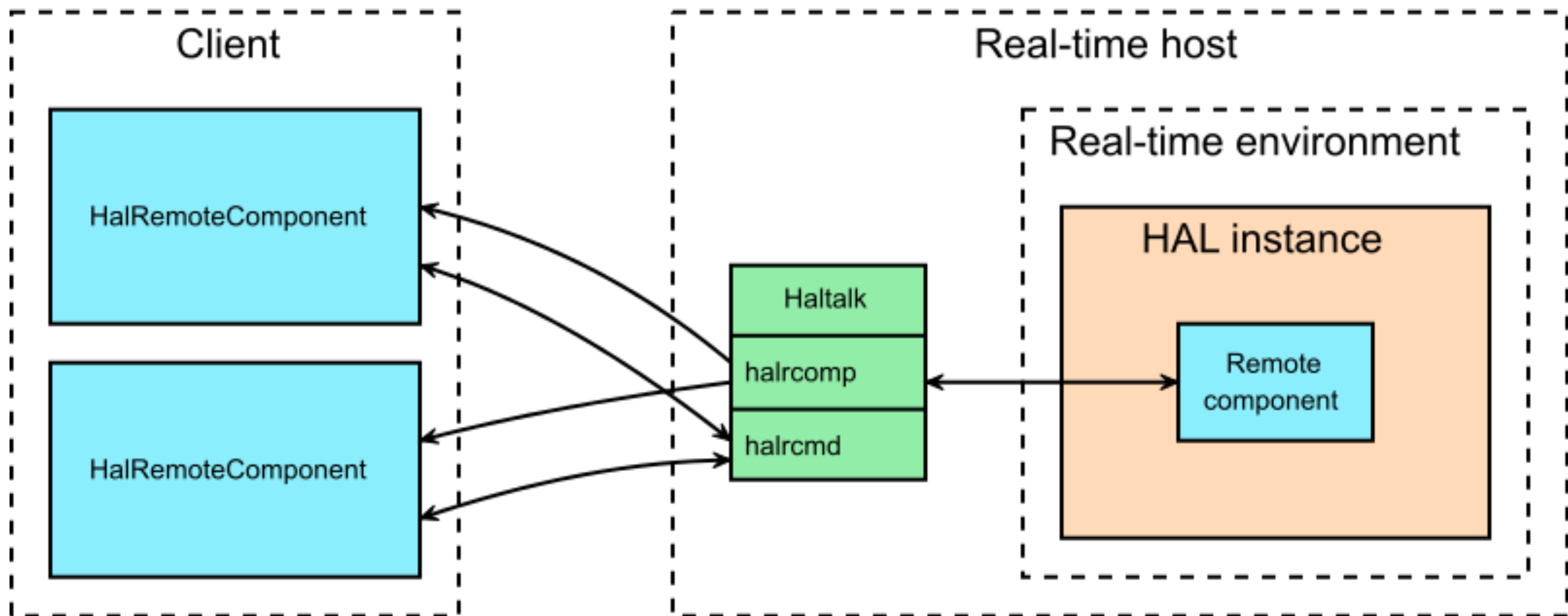
example remote comp

sete 1 0.001

newcomp motorctrl timer=100 # acceptdefaults

newpin	motorctrl	motorctrl.cmd_maxacc	float	out
newpin	motorctrl	motorctrl.cmd_maxvel	float	out
newpin	motorctrl	motorctrl.cmd_pos	float	out
newpin	motorctrl	motorctrl.fb_acc	float	in eps=1
newpin	motorctrl	motorctrl.fb_acc.scale	float	in eps=1
newpin	motorctrl	motorctrl.fb_pos	float	in eps=1
newpin	motorctrl	motorctrl.fb_pos.scale	float	in eps=1
newpin	motorctrl	motorctrl.fb_vel	float	in eps=1
newpin	motorctrl	motorctrl.fb_vel.scale	float	in eps=1
newpin	motorctrl	motorctrl.led1	bit	in
newpin	motorctrl	motorctrl.lowpass_gain	float	out
newpin	motorctrl	motorctrl.scope_trigger	bit	out
newpin	motorctrl	motorctrl.togglebutton1	bit	out
newpin	motorctrl	motorctrl.togglebutton1-not	bit	out
ready	motorctrl			

HalRemoteComponent



change detection API: „compiled components“

```
from machinekit import hal
```

```
c = hal.Component(cname, mode=TYPE_REMOTE)  
c.newpin(„out“, hal.HAL_S32, hal.HAL_OUT)  
c.newpin(„in“, hal.HAL_BIT, hal.HAL_IN)  
c.ready()
```

```
#.. link pins .. and change them  
print c.changed()
```

what haltalk does

- remote command/status tap into HAL
- dual-faced: HAL C API
- zeromq/protobuf/discovery
- serves HAL groups and remote components by „adopting“ them
- *config service*
- *authentication/encryption per-socket*

adding a message type

- add type tag to `types.proto:MsgType`

zeroMQ basics

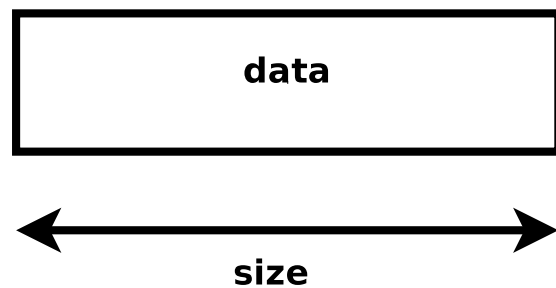
- sockets principles
- message structure
- communication patterns
 - event notify, RPC: ROUTER/DEALER
 - state replication: XSUB/XPUB

zeroMQ socket principles

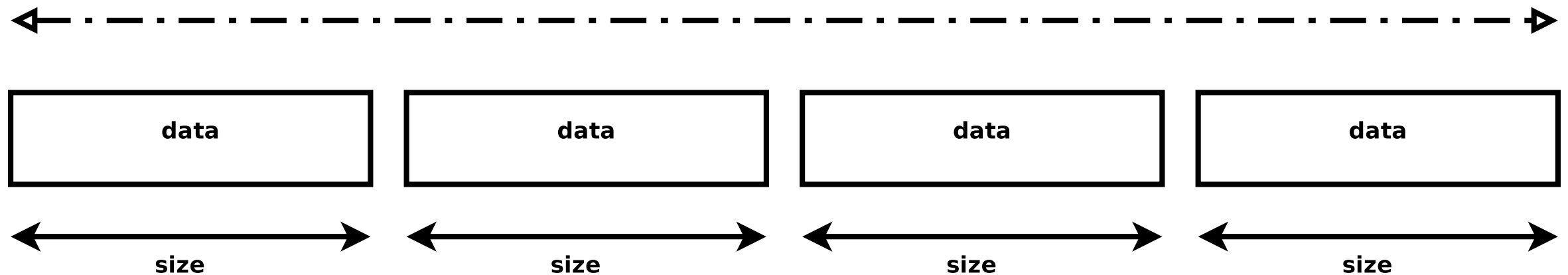
- identified by URI: „tcp://1.2.3.4:5500“
- several transports (tcp, ipc, inproc, pgm)
- actually an **array** of connections
- no startup order dependencies
- automatic reconnect
- typed - implies a **communications pattern**
- **identity** - a string

zeroMQ message structure

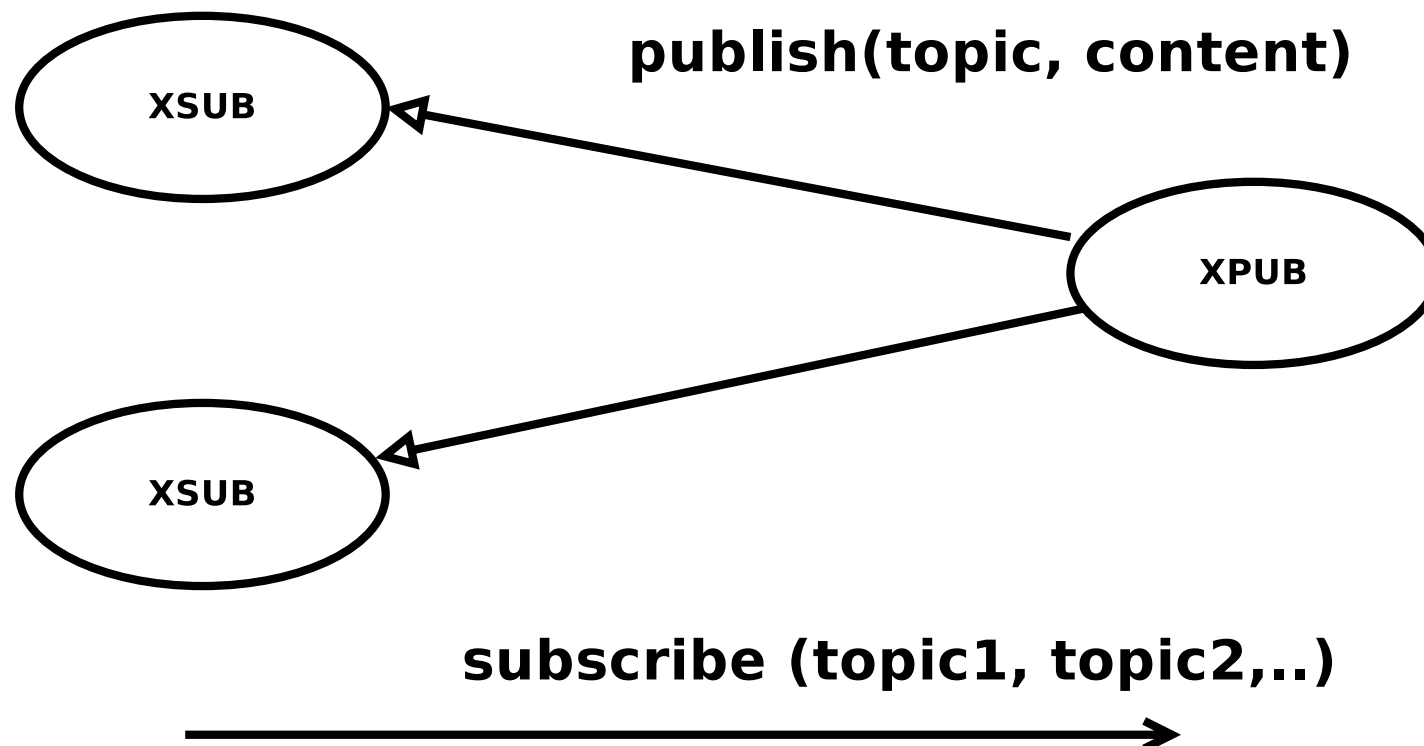
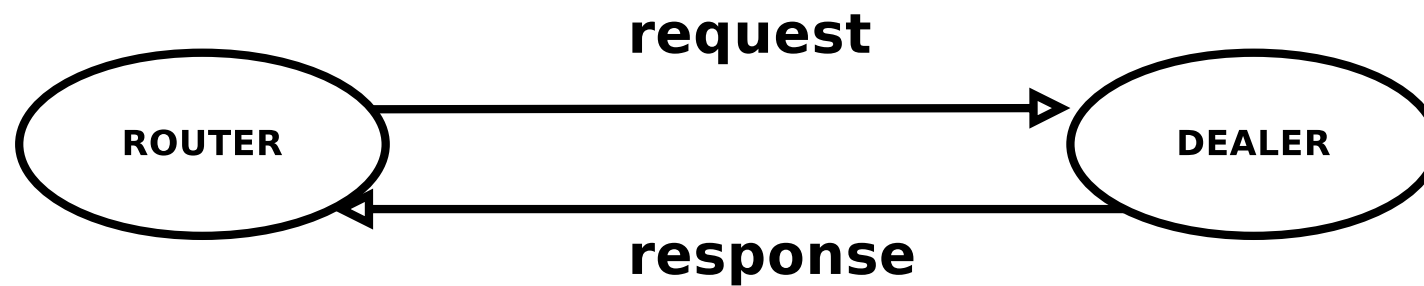
frame



multipart message



zeroMQ patterns



request/reply client

```
import zmq
import time
import os
```

```
context = zmq.Context()
socket = context.socket(zmq.DEALER)
socket.identity = "client-pid%d" % os.getpid()
socket.connect("tcp://127.0.0.1:5700")
```

```
for i in range(100):
    socket.send("request %d" % i)
    print socket.recv()
    time.sleep(1)
```

request/reply server

```
import zmq  
import time  
import sys
```

```
context = zmq.Context()
```

```
socket = context.socket(zmq.ROUTER)  
socket.bind("tcp://127.0.0.1:5700")
```

```
count = 0
```

```
while True:
```

```
    req = socket.recv_multipart()
```

```
    print "got: ", req
```

```
    socket.send_multipart([req[0], "reply to %s" % req[1]])
```

subscriber

```
import zmq
import time
import sys
context = zmq.Context()
socket = context.socket(zmq.XSUB)
socket.connect("tcp://127.0.0.1:5500")

if len(sys.argv) > 1:
    for topic in sys.argv[1:]:
        print "subscribing to:", topic
        socket.send("\001%s" % topic)
else:
    print "subscribing to all topics"
    socket.send("\001")
while True:
    msg = socket.recv_multipart()
    print "got: ", msg
```

publisher

```
import zmq
import time
import sys
context = zmq.Context()
socket = context.socket(zmq.XPUB)
socket.setsockopt(zmq.XPUB_VERBOSE, 1)
socket.bind("tcp://127.0.0.1:5500")
p = zmq.Poller()
p.register(socket, zmq.POLLIN)
timeout = 1000
count = 0
while True:
    events = dict(p.poll(timeout))
    if socket in events and events[socket] == zmq.POLLIN:
        rx = socket.recv()
        if rx[0] == '\001':
            print "subscribe event for topic: '%s'" % rx[1:]
        if rx[0] == '\00':
            print "unsubscribe event for topic: '%s'" % rx[1:]

    for topic in sys.argv[1:]:
        socket.send_multipart([topic, "update #%d for topic %s" % (count, topic)])
        count += 1
```

usage of patterns

- PUB/SUB:
 - halrcomp: learn of pin changes
 - halgroup: observe signal changes
 - *interpreter/task/iocontrol: status updates*
- REQ/REPLY:
 - set a pin value
 - *start a program run*
 - *change a tool*

state replication pattern

- enables a client to track a blob of state held in another server entity
- identified by a topic (compname, task,interp..)
- used with PUB/SUB sockets
- on initial connect (SUBSCRIBE), server sends a full description of state
- on state change: send incremental updates

protobuf | 0 |:

describing messages

// C:

```
struct command {  
    int type;  
    double b;  
    char msg[255];  
    ...  
}
```

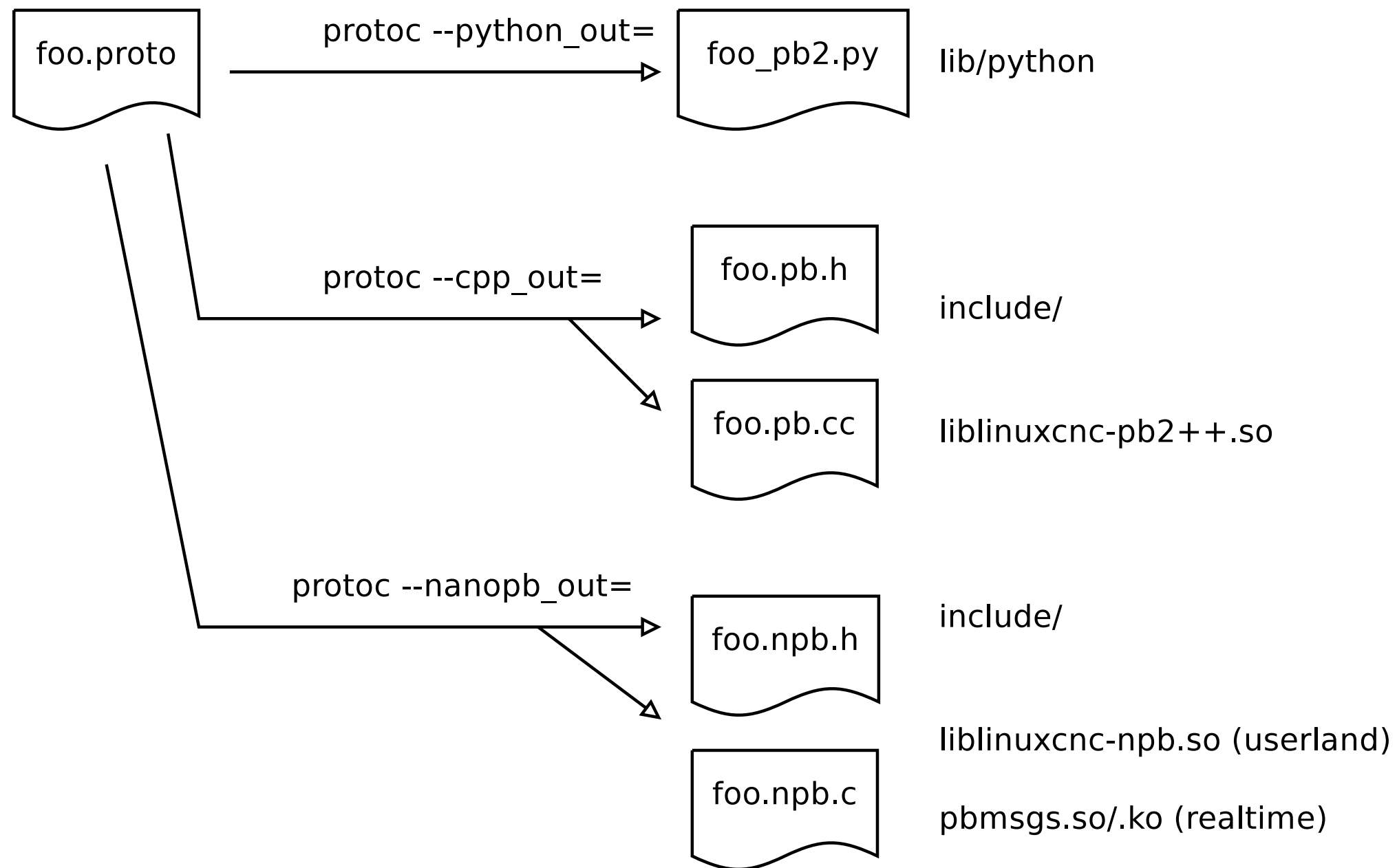
// protobuf

```
message command {  
    required int32 type = 1;  
    required double b = 2;  
    required string msg = 3;  
  
    optional double velocity = 5;  
    repeated Segment segment = 6;  
}
```

what protobuf is

- message description format (.proto)
- scalars, strings, nested messages
- optional and repeated fields
- portable wire format
- compiled into **bindings** (40+ languages)
- linked into application + runtime support
- **introspection** (used in JSON translation)
- now using: C++, Python .. and C (nanopb)
- wireline <-> TextFormat <-> JSON, any direction

the protobuf build process



more „real“ proto definition

```
package pb;
import "nanopb.proto"; // for RT options
enum DemoType {
    DT_POLYLINE    = 1;
    DT_ABORT       = 2;
    DT_GETPOSITION = 3;
    DT_STATUS      = 4;
    DT_ERROR       = 5;
}
message Target {
    optional double x = 1;
    optional double y = 2;
    optional double z = 3;
};
enum SegmentType {
    ST_LINE = 1;
    ST_ARC  = 2;
}
message Segment {
    required SegmentType type = 1;
    optional Target    end = 2;
    optional Target    center = 3; // DT_ARC
    optional Target    normal = 4; // DT_ARC

    // optional vel/acc overrides per segment:
    optional double    velocity = 5;
    optional double    acceleration = 6;
}
```

```
message DemoContainer {
    required DemoType type = 1;
    repeated Segment segment = 2 [(nanopb).max_count = 20];

    // default vel/acc for whole polyline
    optional double velocity = 5;
    optional double acceleration = 6;

    // if used as reply from RT:
    optional Target current = 7;
    optional string note = 8 [(nanopb).max_size = 30];
}
```

usage example

```
import json # for pretty printer
import binascii
import
google.protobuf.text_format
```

```
# create a message object:
d = DemoContainer()
# fill in what's required
d.type = DT_POLYLINE
d.velocity = 50
d.acceleration = 500
```

```
s = d.segment.add()
s.type = ST_LINE
s.end.x = 100
s.end.y = 200
```

```
s = d.segment.add()
s.type = ST_ARC
s.end.x = 50
s.end.y = 80
s.end.z = 0
```

```
s.center.x = 120
s.center.y = 150
s.center.z = 0
```

```
s.normal.x = 0
s.normal.y = 0
s.normal.z = 1
```

```
s = d.segment.add()
s.type = ST_LINE
s.end.x = 0.0
s.end.z = 10.0
s.velocity = 30.0
s.acceleration = 200.0
```

```
if sys.argv[1] == "text":
    print str(d)
```

```
buffer = d.SerializeToString()
size = d.ByteSize()
```

```
if sys.argv[1] == "binary":
    os.write(1, str(buffer))
```

```
if sys.argv[1] == "hex":
    print size, binascii.hexlify(buffer)
```

```
if sys.argv[1] == "json":
    jsonout = d.SerializeToJson()
    print json.dumps(json.loads(jsonout), indent=4)
```

wireline format

```
$ python pydemo.py hex  
177
```

```
080|12|6080|12|20900000000000005940|100000000000  
006940|2590802|2|b0900000000000004940|1000000000  
00005440|90000000000000000000|a|b0900000000000005e  
40|1000000000000c06240|90000000000000000022|b0900  
00000000000000|10000000000000000000|90000000000000f  
03f|228080|12|20900000000000000000|90000000000000  
24402900000000000003e403|100000000000006940290000  
0000000049403|100000000000407f40
```

text format

\$ python pydemo.py text

type: DT_POLYLINE

segment {

 type: ST_LINE

 end {

 x: 100

 y: 200

 }

}

segment {

 type: ST_ARC

 end {

 x: 50

 y: 80

 z: 0

 }

 center {

 x: 120

 y: 150

 z: 0

 }

 normal {

 x: 0

 y: 0

 z: 1

 }

}

segment {

 type: ST_LINE

 end {

 x: 0.0

 z: 10.0

 }

 velocity: 30.0

 acceleration: 200.0

}

velocity: 50

acceleration: 500

\$ python pydemo.py json

```
{
  "acceleration": 500,
  "type": 1,
  "segment": [
    {
      "type": 1,
      "end": {
        "y": 200,
        "x": 100
      }
    },
    {
      "type": 2,
      "end": {
        "y": 80,
        "x": 50,
        "z": 0
      },
      "center": {
        "y": 150,
        "x": 120,
        "z": 0
      }
    },
  ],
}
```

JSON format

```
    "normal": {
      "y": 0,
      "x": 0,
      "z": 1
    },
    {
      "acceleration": 200.0,
      "type": 1,
      "end": {
        "x": 0.0,
        "z": 10.0
      },
      "velocity": 30.0
    }
  ],
  "velocity": 50
}
```

webtalk: the web hook

- tiny http + Websockets server
- host side talks zeroMQ/protobuf
- client side talks JSON/websocket
- connect URI tells server what to do

webtalk example (py):

```
dest = "tcp://127.0.0.1:5700"
ws = websocket.WebSocketApp("ws://127.0.0.1:7681/?"
    "debug=-1&"
    "connect=%s&"
    "type=dealer&"
    "policy=demo&"
    "identity=%s" %
    (dest, identity),
    on_message = on_message,
    on_open = on_open,
    on_error = on_error,
    on_close = on_close)
```

work through live examples..

status

- HAL „remotification“ functionally complete
- TBD:
 - authentication/credentials per service
 - *config service*
 - *messagebus*
- usable now for remote **HAL** UI's
- gladevcp, QtQuickVCP: done - work remotely
- build integration - done

tutorial examples

- <https://github.com/mhaberler/machinekit/tree/machinetalk-preview-2/src/machinetalk/tutorial>
- basics of protobuf, zeromq, ringbuffers
- complete end-to-end example spanning JSON/websockets ... realtime component and back